

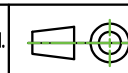
Tolerances for backing flanges and flow liners on basis of DIN EN 1092 1

Nominal size over	up to	$D_{21}$	$D_{23}$	$D_{22}$	$D_{20}$			$S_{21}$		
					$\leq 26$	$\leq 48$	$> 48$	$\leq 18$	$\leq 48$	$> 48$
	500	$\pm 3$	$\pm 3$	$\pm 1$						
500	1200	$\pm 5$	$\pm 5$	$\pm 1,5$	$+ 1,5$	$+ 2,5$	$+ 4$	$\pm 1$	$\pm 1,5$	$\pm 2$
1200	1800	$\pm 7$	$\pm 7$							
1800		$\pm 10$	$\pm 10$	$\pm 2$						

Tolerances for rubber parts on basis of FSA Technical Handbook \*

Nominal size over	up to	$D_1^*$	$D_3^*$	$D_2^*$	$D_{01}$	LF Fabrication length *				$S_1$			Alignment of holes	
						$\leq 150$	$\leq 300$	$\leq 600$	$> 600$	$\leq 10$	$\leq 15$	$> 15$	LF $\leq 350$	LF $> 350$
	550	$\pm 5$	$\pm 6$	$\pm 5$	$\pm 2$	$\pm 5$		$\pm 1\%$				$\pm 3$	$\pm 5$	
550	1150	$\pm 10$	$\pm 13$											
1150	1750	$+ 10 / 12$	$+ 19 / 13$	$\pm 6$	$\pm 2$	$\pm 6$	$\pm 10$	$\pm 1,5\%$	$\pm 2$	$\pm 3$	$\pm 4$	$\pm 4$	$\pm 6$	
1750		$+10 / 16$	$+25 / 14$											

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Scale	Tolerances	Size
	QMV-15	A3

Expansion Joint  
D110A



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