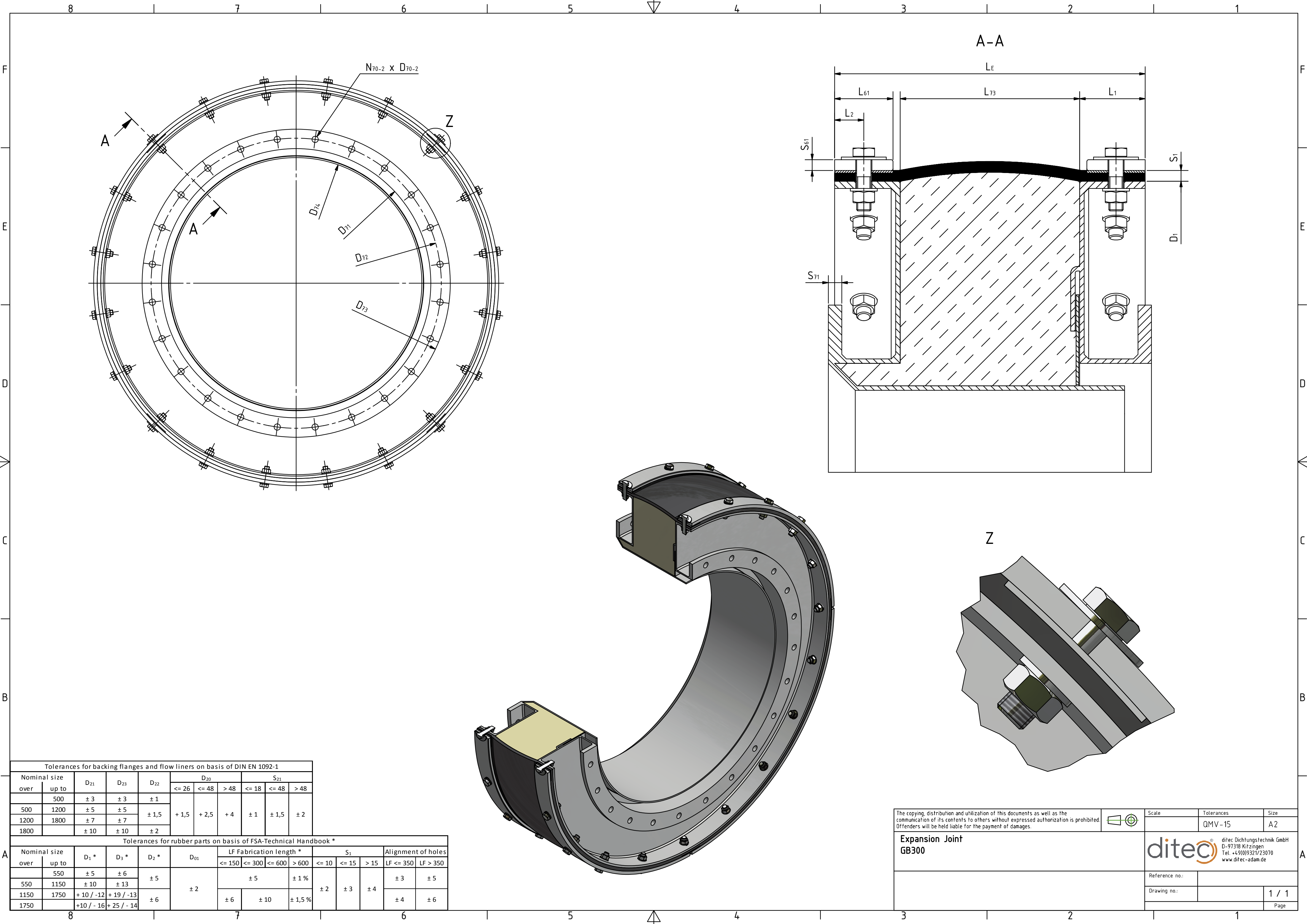
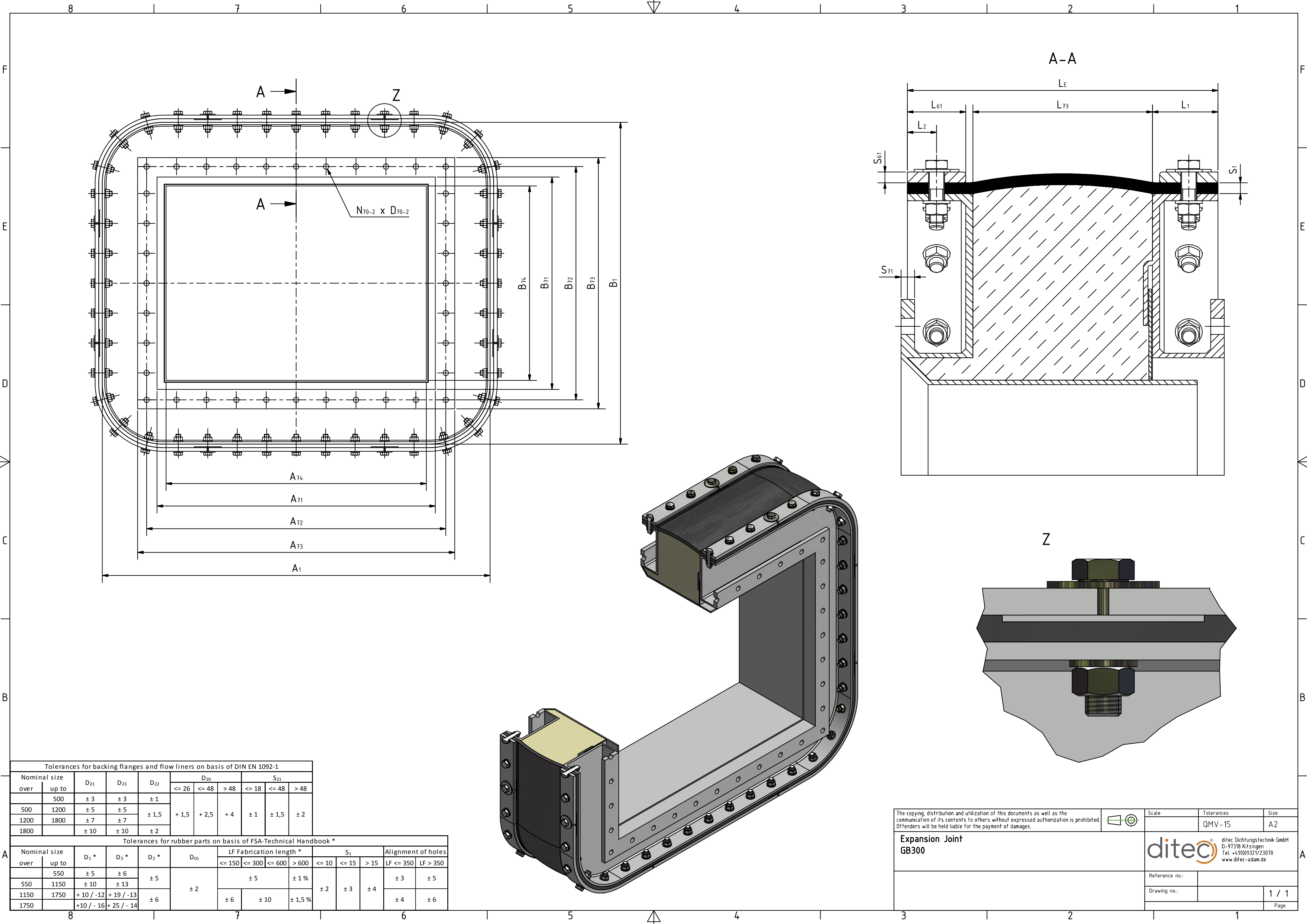




Tolerances for backing flanges and flow liners on basis of DIN EN 1092-1									
Nominal size over	up to	D ₂₁	D ₂₃	D ₂₂	D ₂₀			S ₂₁	
					<= 26	<= 48	> 48	<= 18	<= 48 > 48
	500	± 3	± 3	± 1					
500	1200	± 5	± 5	± 1,5	+ 1,5	+ 2,5	+ 4	± 1	± 1,5 ± 2
1200	1800	± 7	± 7						
1800		± 10	± 10	± 2					

Tolerances for rubber parts on basis of FSA-Technical Handbook *															
Nominal size over	up to	D ₁ *	D ₃ *	D ₂ *	D ₀₁	LF Fabrication length *				S ₁			Alignment of holes		
						<= 150	<= 300	<= 600	> 600	<= 10	<= 15	> 15	LF <= 350	LF > 350	
	550	± 5	± 6	± 5	± 2	± 5			± 1 %	± 2	± 3	± 4	± 3	± 5	
550	1150	± 10	± 13												
1150	1750	+ 10 / - 12	+ 19 / - 13	± 6		± 6	± 10	± 1,5 %						± 4	± 6
1750		+10 / - 16	+ 25 / - 14												

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			QMV – 15	A2
Expansion Joint GB300		 ditec Dichtungstechnik GmbH D-97318 Kitzingen Tel. +49(0)9321/23070 www.ditec-adam.de		
		Reference no.:		
		Drawing no.:		1 / 1
		Page		



Tolerances for backing flanges and flow liners on basis of DIN EN 1092-1									
Nominal size over	up to	D ₂₁	D ₂₃	D ₂₂	D ₂₀			S ₂₁	
					<= 26	<= 48	> 48	<= 18	<= 48
	500	± 3	± 3	± 1	+ 1,5	+ 2,5	+ 4	± 1	± 1,5
500	1200	± 5	± 5	± 1,5					
1200	1800	± 7	± 7	± 2					
1800		± 10	± 10						± 2

Tolerances for rubber parts on basis of FSA-Technical Handbook *														
Nominal size over	up to	D ₁ *	D ₃ *	D ₂ *	D ₀₁	LF Fabrication length *			S ₁			Alignment of holes		
						<= 150	<= 300	<= 600	> 600	<= 10	<= 15	> 15	LF <= 350	LF > 350
	550	± 5	± 6	± 5	± 2	± 5			± 1 %	± 2	± 3	± 4	± 3	± 5
550	1150	± 10	± 13											
1150	1750	+ 10 / - 12	+ 19 / - 13	± 6		± 6	± 10		± 1,5 %				± 4	± 6
1750		+10 / - 16	+ 25 / - 14											

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