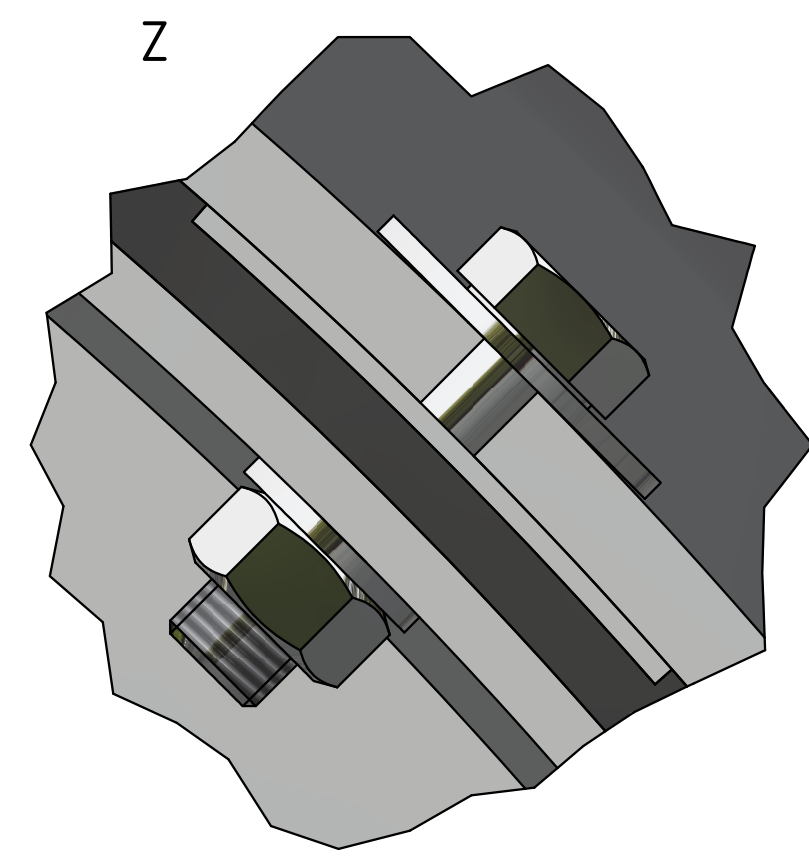
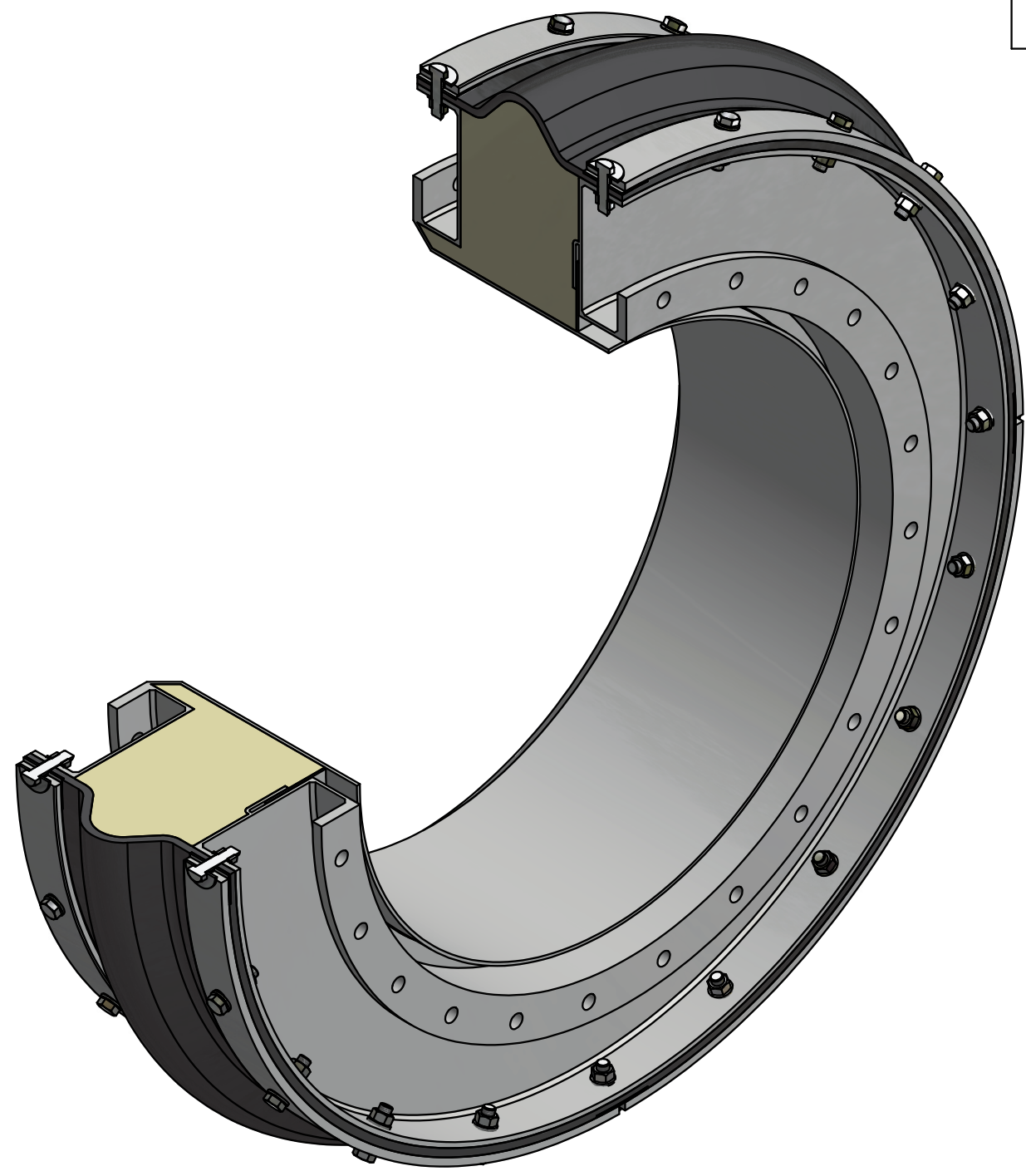
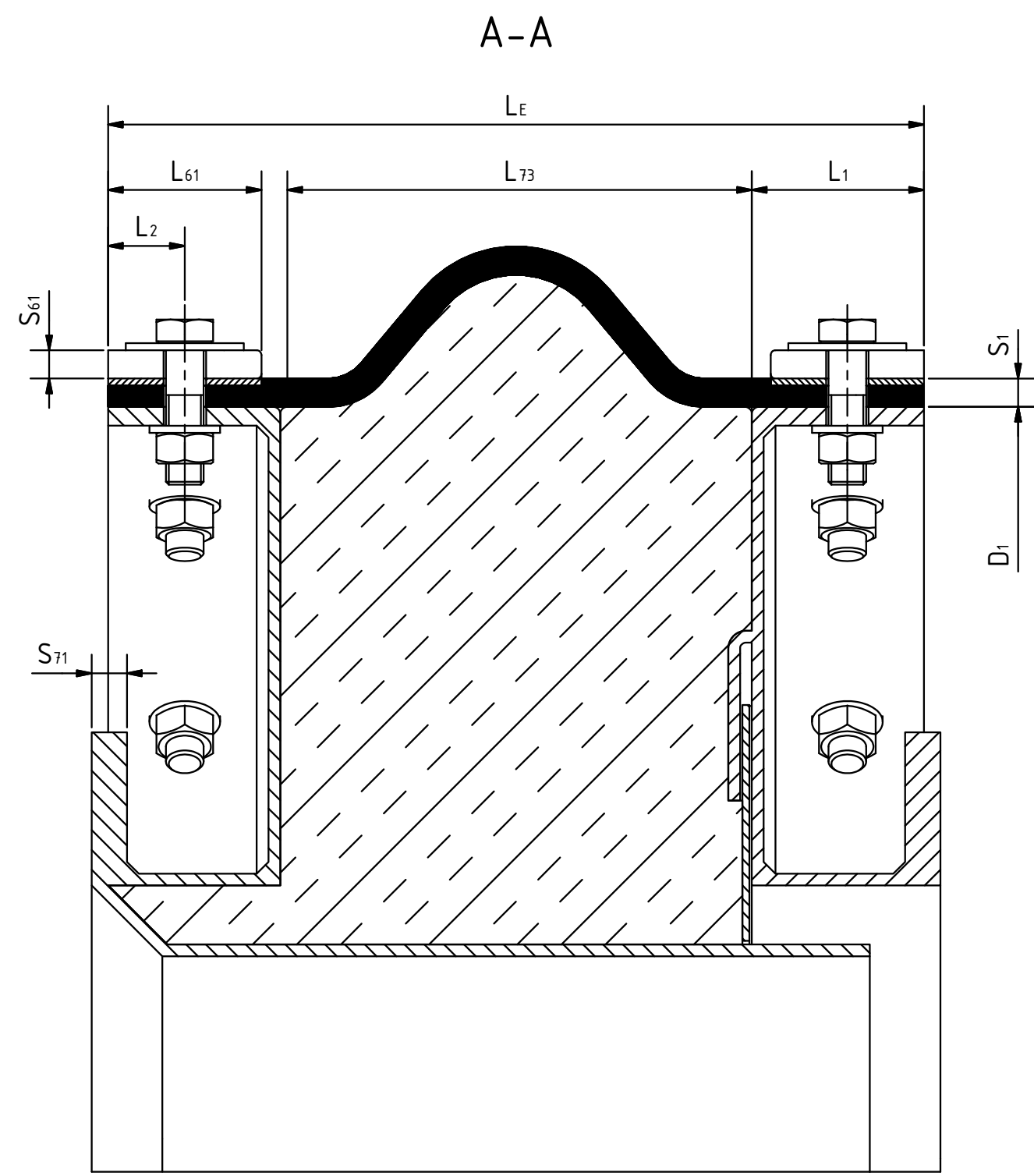
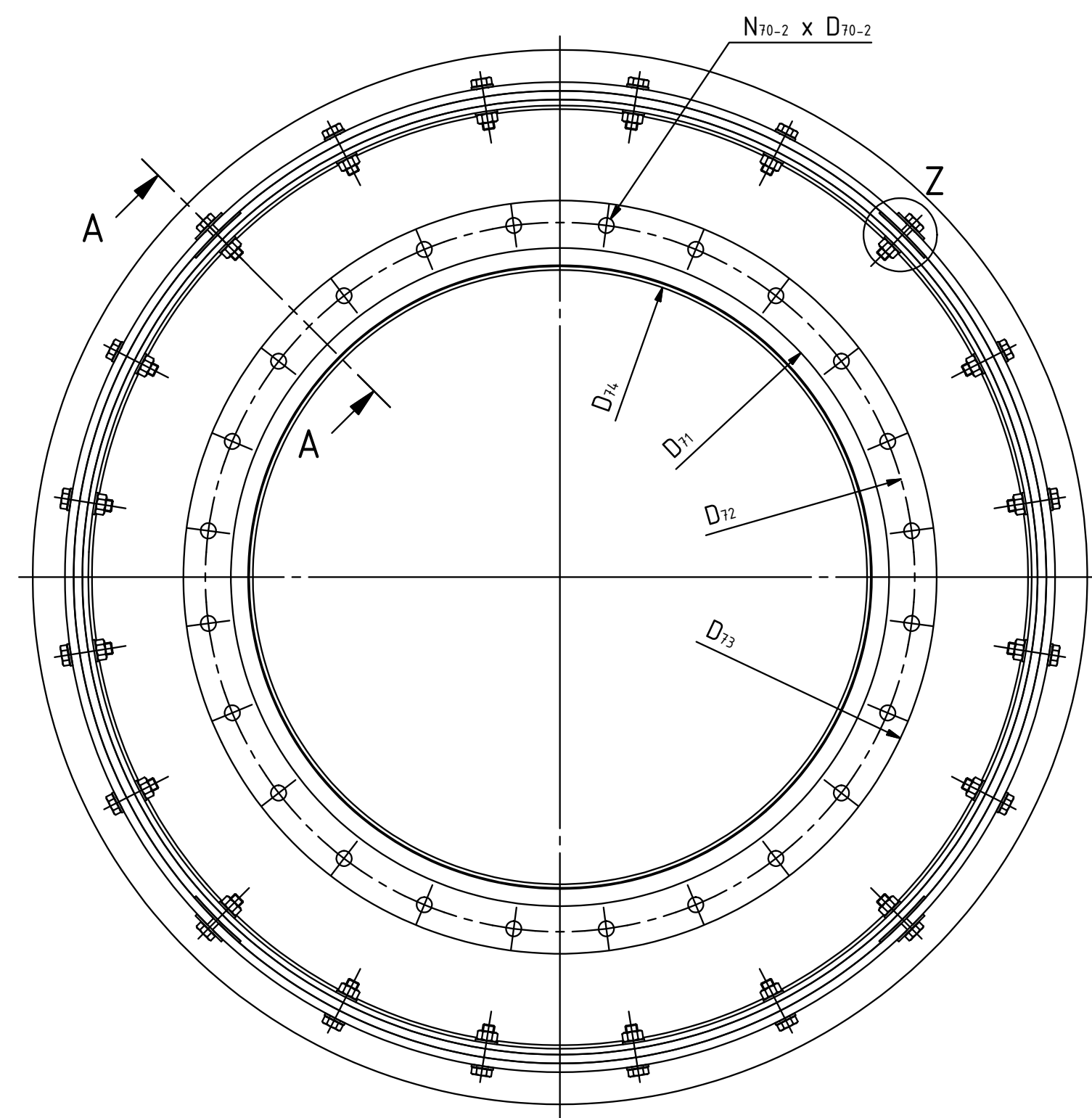




Tolerances for backing flanges and flow liners on basis of DIN EN 1092-1									
Nominal size over	up to	D ₂₁	D ₂₃	D ₂₂	D ₂₀			S ₂₁	
					<= 26	<= 48	> 48	<= 18	<= 48 > 48
	500	± 3	± 3	± 1					
500	1200	± 5	± 5	± 1,5	+ 1,5	+ 2,5	+ 4	± 1	± 1,5 ± 2
1200	1800	± 7	± 7						
1800		± 10	± 10	± 2					

Tolerances for rubber parts on basis of FSA-Technical Handbook *														
Nominal size		D ₁ *	D ₃ *	D ₂ *	D ₀₁	LF Fabrication length *				S ₁			Alignment of holes	
over	up to					<= 150	<= 300	<= 600	> 600	<= 10	<= 15	> 15	LF <= 350	LF > 350
	550	± 5	± 6	± 5	± 2	± 5				± 2	± 3	± 4	± 3	± 5
550	1150	± 10	± 13			± 1 %							± 3	± 5
1150	1750	+ 10 / -12	+ 19 / -13	± 6				± 4	± 6					
1750		+10 / - 16	+ 25 / - 14	± 6				± 10	± 1,5 %				± 4	± 6

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Scale

Tolerances

Size

Expansion Joint
GB310

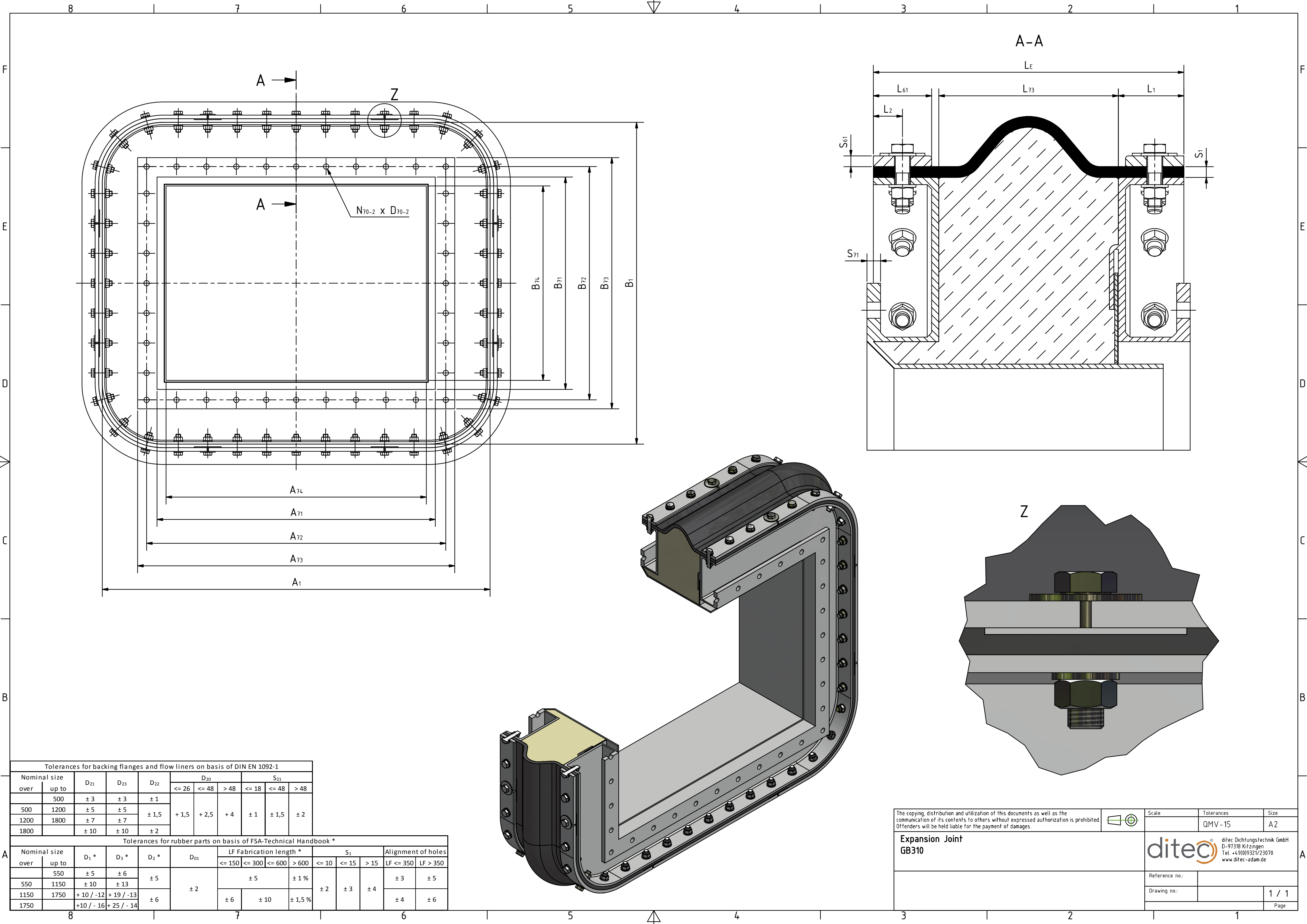
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Drawing no.:

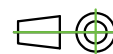
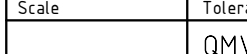
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Tolerances for backing flanges and flow liners on basis of DIN EN 1092-1									
Nominal size over	up to	D ₂₁	D ₂₃	D ₂₂	D ₂₀			S ₂₁	
					<= 26	<= 48	> 48	<= 18	<= 48
	500	± 3	± 3	± 1					
500	1200	± 5	± 5	± 1,5	+ 1,5	+ 2,5	+ 4	± 1	± 1,5
1200	1800	± 7	± 7						
1800		± 10	± 10	± 2					

Tolerances for rubber parts on basis of FSA-Technical Handbook *														
Nominal size over	up to	D ₁ *	D ₃ *	D ₂ *	D ₀₁	LF Fabrication length *			S ₁			Alignment of holes		
						<= 150	<= 300	<= 600	> 600	<= 10	<= 15	> 15	LF <= 350	LF > 350
	550	± 5	± 6	± 5	± 2	± 5			± 1 %	± 2	± 3	± 4	± 3	± 5
550	1150	± 10	± 13											
1150	1750	+ 10 / - 12	+ 19 / - 13	± 6		± 6	± 10	± 1,5 %					± 4	± 6
1750		+10 / - 16	+ 25 / - 14											

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			QMV -15	A2
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		Reference no.:		
		Drawing no.:		1 / 1
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