

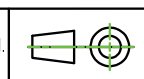
Tolerances for backing flanges and flow liners on basis of DIN EN 1092-1

Nominal size over	up to	D <sub>21</sub>	D <sub>23</sub>	D <sub>22</sub>	D <sub>20</sub>			S <sub>21</sub>		
					<= 26	<= 48	> 48	<= 18	<= 48	> 48
	500	± 3	± 3	± 1						
500	1200	± 5	± 5	± 1,5	+ 1,5	+ 2,5	+ 4	± 1	± 1,5	± 2
1200	1800	± 7	± 7							
1800		± 10	± 10	± 2						

Tolerances for rubber parts on basis of FSA-Technical Handbook \*

Nominal size over	up to	D <sub>1</sub> *	D <sub>3</sub> *	D <sub>2</sub> *	D <sub>01</sub>	LF Fabrication length *				S <sub>1</sub>			Alignment of holes	
						<= 150	<= 300	<= 600	> 600	<= 10	<= 15	> 15	LF <= 350	LF > 350
	550	± 5	± 6	± 5	± 2	± 5		± 1 %					± 3	± 5
550	1150	± 10	± 13											
1150	1750	+ 10 / - 12	+ 19 / - 13	± 6						± 2	± 3	± 4	± 4	± 6
1750		+ 10 / - 16	+ 25 / - 14			± 6	± 10	± 1,5 %						

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Scale	Tolerances	Size
	QMV-15	A3

**Expansion Joint U100M**

**ditec**® ditec Dichtungstechnik GmbH  
 D-97318 Kitzingen  
 Tel. +49(0)9321/23070  
 www.ditec-adam.de

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