



Tolerances for backing flanges and flow liners on basis of DIN EN 1092-1									
Nominal size over	up to	D <sub>21</sub>	D <sub>23</sub>	D <sub>22</sub>	D <sub>20</sub>			S <sub>21</sub>	
					<= 26	<= 48	> 48	<= 18	<= 48
	500	± 3	± 3	± 1					
500	1200	± 5	± 5	± 1,5	+ 1,5	+ 2,5	+ 4	± 1	± 1,5 ± 2
1200	1800	± 7	± 7						
1800		± 10	± 10	± 2					

Tolerances for rubber parts on basis of FSA-Technical Handbook *															
Nominal size over	up to	D <sub>1</sub> *	D <sub>3</sub> *	D <sub>2</sub> *	D <sub>01</sub>	LF Fabrication length *				S <sub>1</sub>			Alignment of holes		
						<= 150	<= 300	<= 600	> 600	<= 10	<= 15	> 15	LF <= 350	LF > 350	
	550	± 5	± 6	± 5	± 2										
550	1150	± 10	± 13			± 5	± 1 %				± 2	± 3	± 4	± 3	± 5
1150	1750	+10 / -12	+19 / -13	± 6	± 2										
1750		+10 / -16	+25 / -14			± 6	± 10	± 1,5 %						± 4	± 6

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Scale	Tolerances	Size
	QMV-15	A2
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Reference no.:		
Drawing no.:		1 / 1
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Expansion Joint  
U110M EPB