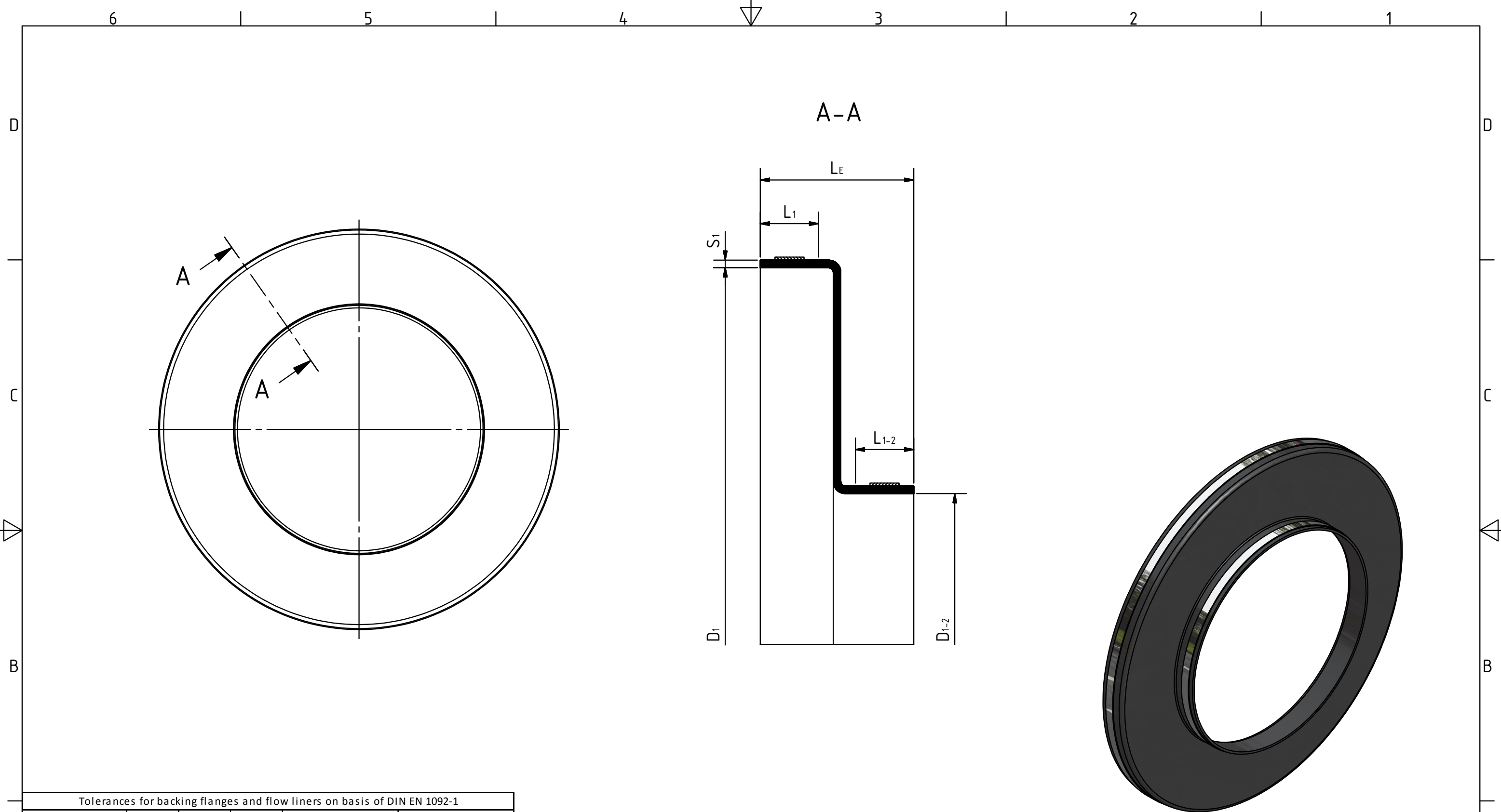




Tolerances for backing flanges and flow liners on basis of DIN EN 1092-1									
Nominal size over	up to	D ₂₁	D ₂₃	D ₂₂	D ₂₀			S ₂₁	
					<= 26	<= 48	> 48	<= 18	<= 48
	500	± 3	± 3	± 1	+ 1,5	+ 2,5	+ 4	± 1	± 1,5
500	1200	± 5	± 5	± 1,5					
1200	1800	± 7	± 7	± 2					
1800		± 10	± 10	± 2					

Tolerances for rubber parts on basis of FSA-Technical Handbook *														
Nominal size		D ₁ *	D ₃ *	D ₂ *	D ₀₁	LF Fabrication length *				S ₁			Alignment of holes	
over	up to					<= 150	<= 300	<= 600	> 600	<= 10	<= 15	> 15	LF <= 350	LF > 350
	550	± 5	± 6	± 5	± 2	± 5		± 1 %	± 2	± 3	± 4	± 3	± 5	
550	1150	± 10	± 13									± 3	± 5	
1150	1750	+ 10 / - 12	+ 19 / - 13	± 6		± 6	± 10	± 1,5 %				± 4	± 6	
1750		+10 / - 16	+ 25 / - 14											

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Expansion Joint
W300SS

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Scale	Tolerances	Size
	QMV-15	A3
Reference no.:		
Drawing no.:		1 / 1
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